

JUNIOR No. 1 MACHINE

FIG	PART #	PART
1	0510073-00	HEAD
2	0510051-00	SPRING, PLUNGER
3	0510028-00	PLUNGER
4	0510039-00	3/16 X 1-3/4 ROLL PIN
5	0511793-00	TOP DISC NC
6	0510084-00	HANDLE
7	0510040-00	LEVER PIN-C (2-3/32 X 3/8)
8	0511614-00	TRU ACE E RING 3/8
9	2-233-3040	SCREW, 1/4 X 1-1/4 ROUND HD
10	0510062-00	PLASTIC CUTTING DISC

SET-UP

Fasten in your new Junior No. 1 Machine firmly to a rigid bench, table or shelf

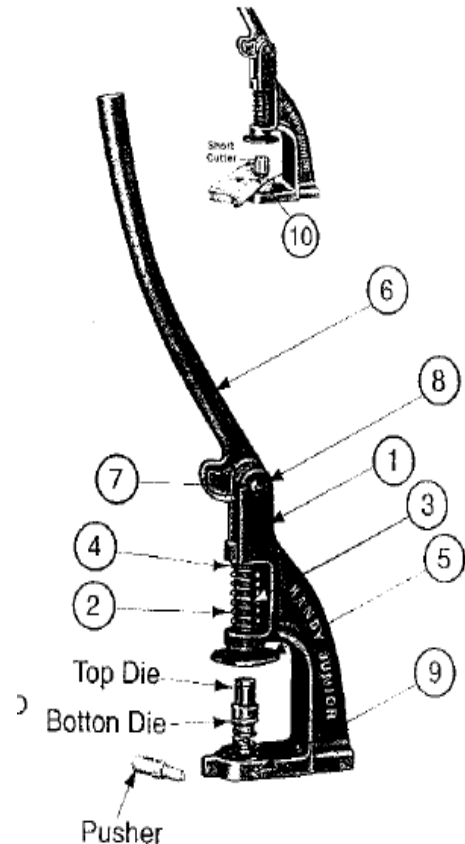
MAKING BUTTONS

Cutting

Set the PLASTIC CUTTING DISC (10) on the bed of the machine as shown. Always cover the block with cardboard or paper. Place a few layers of your material on the block. Center the CUTTER under the TOP DISC (5) on top of your material. Bring the HANDLE (6) down slowly until the TOP DISC touches the top of the CUTTER, then apply moderate pressure to cut the material.

Covering

Insert the BUTTON DIE in the hole in the bed of the machine and secure it by tightening the SCREW (9). Place a button back, hook side down, in the BUTTON DIE. Put the TOP DIE on your bench or table, open side up. Lay a fabric cutout right side down, on the TOP DIE. Place a button shell, hollow side up, over the cloth. Hold the wooden PUSHER in the button shell and pull up on the die collar. This will force the cloth and shell into the TOP DIE. Now place the TOP DIE over the BUTTON DIE already in the machine and bring the HANDLE down with firm, even pressure. Raise the HANDLE and



EQUIPMENT CARE

Keep the TOP of the PLUNGER (3) well greased. Oil the PLUNGER with light sewing machine oil. Keep your dies clean and free of any lint. NEVER oil the dies. And most importantly, use only Handy Button parts for perfect covered buttons.